



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-567-115
Job Sheet 187227



Part No: D350-567-115

Job Qty: 1 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD
VERF:JLM

Ship Via:

6924

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/11/18	12/11/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 07 2018
110	Packaging	1 pcs	12/11/18	12/11/18	0.00	0.00	Packaging1-3		DEC 07 2018
120	QC	1 pcs	12/11/18	12/11/18	0.00	0.00	QC4		DEC 27 2018
130	Packaging	1 pcs	12/11/18	12/11/18	0.00	0.00	Packaging3-1		DEC 27 2018
135	DC	1 pcs	12/11/18	12/11/18	0.00	0.00	DC		DEC 27 2018
140	QC21-FG	1 Ea	12/11/18	12/11/18	0.00	0.00	QC21		DEC 27 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032
Descriptions: 135 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005

9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	9 Ea (9 ea)	90-Start up Operation	5024841
D2463-0530	1/2" Seal-53"	1 pcs (1 ea)	90-Start up Operation	5112110
D3293-1	Doubler For Interior Window For -111	1 Ea (1 ea)	90-Start up Operation	5063384
D3294-1	Bracket For Interior Window For -115	1 Ea (1 ea)	90-Start up Operation	5068256
D3295-041	Replacement Interior Window For -111	1 Ea (1 ea)	90-Start up Operation	5089058
D3296-041	Replacement Interior Door For -111	1 Ea (1 ea)	90-Start up Operation	5082537
D5420-1	Doubler Plate	1 Ea (1 ea)	90-Start up Operation	5049955
DT8439	Template	1 (1 ea)	90-Start up Operation	
MS20426AD3-5	Rivet	8 Ea (8 ea)	90-Start up Operation	74533
MS20470AD4-5	Rivet, Universal Head	2 Ea (2 ea)	90-Start up Operation	5049829
MS20470AD4-6	Rivet, Universal Head	115 Ea (115 ea)	90-Start up Operation	5048899
MS20470AD4-7	Rivet, Universal Head	15 Ea (15 ea)	90-Start up Operation	5048900
MS21042L06	Nut	9 Ea (9 ea)	90-Start up Operation	512055
MS21062L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	9 pcs (9 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	297	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																
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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____																													
Order Deviation		Disposition																															
DART AEROSPACE Container No: S135756 Part: D350-567-115 Job No: 187227 Serial No/Batch: S135756 Revision: F Inspector: _____ Exp Date: _____ Instructions: TC STC SH92-18 Issue 6aeFAA,STC SH989NE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K64 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By																															
		Lead hand / Supervisor																															
		QC / QA Coordinator																															
<table style="width:100%;"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>		☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up		FAULT CATEGORY			
☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong																														
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																															
Other/Details: _____																																	

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

AN526C632R12	9	246	0
D2463-0530	1	14	0
D3293-1	1	11	0
D3294-1	1	3	0
D3295-041	1	5	0
D3296-041	1	12	0
D5420-1	1	2	0
DT8439	1	0	0
MS20426AD3-5	8	1,940	0
MS20470AD4-5	2	761	0
MS20470AD4-6	115	1,528	0
MS20470AD4-7	15	1,550	0
MS21042L06	9	157	0
MS21062L3	4	61	0
NAS1149DN632J	9	116	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 9:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

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Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D350-567-115

Description: REPLACEMENT INTERIOR FLOOR WINDOW

[illegible]

